Rigid scraps pelletizing machine to recycle crushed hard flakes and crushed soft film
Crushed film recycling pellet machine
single screw extruder with vertical water-ring cutting system
forced feeding plastic granulation line
Crushed film recycling pellet machine is used for crushed film pelletizing, feeding method is Screw force feeder

A. Application
This SJ series single screw plastic granulating machinery are mainly applied to pelletize Crushed (rigid) materials, bottle flakes & agglomerated films, etc.

This type granulating machine has special screw design, effective degassing and filter (Hydraulic screen changer) system, with stable output and long service life.

This kind of plastic pelletizing line is highly-automatic, only need 2 workers for operating the whole pelletizing production line. One worker for controlling the Electric control panel, one for feeding materials and changing Hydraulic Screen Changer.

B. Features of single screw plastic granulating machinery for HDPE/LDPE flakes/scrap
Higher output, lower consumption, more automatic
20% more output than our first -generation products
15% less consumption than our first -generation products
2 labors operating the whole line

The Specialist Of Plastic Recycling System
C. How it works
1. Screw charger/spiral charger(function: to convey the raw material (LDPE/HDPE flakes/scrap) into the single screw extruder

2. Screen changer of the first stage (here there’s the natural degassing from the first stage to the second stage). Plate diameter: ø300mm, ø250mm, ø350mm etc

3. The second hydraulic screen changer & Horizontal water-ring die face hot cutting system (cut melted material into pellets/granules) Hot cutter/knife material: Cr.12Mov. This kind of material is very wear-resisting.

Final HDPE pellets/granules

Parameters of series single screw plastic granulating machinery for LDPE/HDPE scraps flakes

<table>
<thead>
<tr>
<th>Model</th>
<th>SJ30</th>
<th>SJ45</th>
<th>SJ65</th>
<th>SJ90</th>
<th>SJ100</th>
<th>SJ120</th>
<th>SJ150</th>
<th>SJ160</th>
<th>SJ180</th>
<th>SJ200</th>
</tr>
</thead>
<tbody>
<tr>
<td>Screw diameter (mm)</td>
<td>30</td>
<td>45</td>
<td>65</td>
<td>90</td>
<td>100</td>
<td>120</td>
<td>150</td>
<td>160</td>
<td>180</td>
<td>200</td>
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<tr>
<td>L/D</td>
<td>18 to 42</td>
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<tr>
<td>Rotary speed (rpm)</td>
<td>10 to 150</td>
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<tr>
<td>Capacity (kg/h)</td>
<td>2~40</td>
<td>10~60</td>
<td>100~150</td>
<td>180~250</td>
<td>250~350</td>
<td>300~600</td>
<td>400~750</td>
<td>800~1000</td>
<td>1500~2000</td>
<td>2000~3000</td>
</tr>
</tbody>
</table>

After-sales service:
Send engineers to install, test the machines and offer technology guidance and worker training at customers’ factory.
Offer 12 months free maintenance and life long service. After the warranty period, spare parts will be provided at basic cost.
Build customers database. All machines are traceable.
Visit customers and make quality trace periodically and take customers’ feedback into account during routine practices.
Speed up service and spare parts supply.
Name: Terry lee
Mob: 0086 15162355116
Mob: 0086 18751174488 (Russia)
Tel: +86-512-58669409
Email: polytec@polytecmachine.com
Address: Building NO.3, Zhenxing Road, Yangshe Town, Zhangjiagang City, Jiangsu province, China